

**AHRI Standard 680 (I-P) - 2009**

**2009 Standard for**

**Performance Rating of  
Residential Air Filter Equipment**



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#### Note:

This standard supersedes ARI Standard 680-2004.  
For SI ratings, see AHRI Standard 681 (SI)-2009.

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# PERFORMANCE RATING OF RESIDENTIAL AIR FILTER EQUIPMENT

## Section 1. Purpose

**1.1 Purpose.** The purpose of this standard is to establish for residential Air Filter Equipment: definitions; classifications; test requirements; rating requirements; minimum data requirements for Published Ratings; operating requirements; marking and nameplate data; and conformance conditions.

**1.1.1 Intent.** This standard is intended for the guidance of the industry, including manufacturers, engineers, installers, contractors and users.

**1.1.2 Review and Amendment.** This standard is subject to review and amendment as technology advances.

## Section 2. Scope

**2.1 Scope.** This standard applies to factory-made Air Filter Equipment and Air Filter Media, as used in such equipment, for removing particulate matter, when used in environmental conditioning of inhabited spaces in residential facilities. The standard evaluates the “combined” performance of Air Filter Equipment in all aspects: airflow resistance, Particle Size Efficiency, and Dust Holding Capacity. This offers both the user and specifier a complete view of the Air Filter Equipment for comparison purposes.

**2.2 Exclusions.** This standard does not apply to the following:

**2.2.1** Air Filter Equipment and Air Filter Media for removing particulate matter, when used in industrial or commercial processes not associated with environmental conditioning of inhabited space.

**2.2.2** Air Filter Equipment when used in removing abnormally high concentrations of specific contaminants.

**2.2.3** Appliances which include Air Filter Equipment in combination with fans, coils, dampers, etc., but can be applied to the Air Filter Equipment as used therein.

**2.2.4** Commercial and industrial Air Filter Equipment covered by AHRI Standard 850.

## Section 3. Definitions

All terms in this document shall follow the standard industry definitions in the current edition of *ASHRAE Terminology of Heating, Ventilation, Air Conditioning and Refrigeration* unless otherwise defined in this section.

**3.1 Air Filter Equipment.** Air cleaning equipment used for removing particulate matter.

**3.2 Air Filter Media.** The part of the Air Filter Equipment, which is the actual particulate removing agent. In the case of Group RII equipment (Section 4), the terms charging section and/or collecting section shall be used.

**3.3 Dust Holding Capacity.** The amount of dust captured on the Air Filter Equipment. Dust Holding Capacity shall be established at the Maximum Rated Airflow Rate of the Air Filter Equipment as published by the manufacturer.

**3.4 Final Resistance.** The resistance of the Air Filter Equipment operating at its Maximum Rated Airflow Rate, at which the test is terminated and result calculated.

**3.5 Initial Resistance.** The resistance of the Air Filter Equipment operating at its rated airflow rate with no dust load.

**3.6 Loading Dust.** A compound synthetic dust used for Air Filter Equipment loading. It is composed, by weight, of 93.5% ISO fine test dust (ISO Standard 12103-1, A2) and 6.5% milled cotton linters (CAS# 9004-34-6).

**3.7** *Maximum Rated Airflow Rate.* The highest airflow rate at which the Air Filter Equipment is operated as published by the manufacturer.

**3.8** *Particle Size Efficiency.* The fraction (percentage) of particles that are captured on the Air Filter Equipment. Particle Size Efficiency shall be measured in three particle size ranges: 0.3-1.0, 1.0-3.0, 3.0-10 microns. Particle Size Efficiency shall be established at the Maximum Rated Airflow Rate of the equipment as published by the manufacturer.

**3.9** *Published Rating.* A statement of the assigned values of those performance characteristics, under stated Rating Conditions, by which a unit may be chosen to fit the application. These values apply to all units of like nominal capacity and type (identification) produced by the same manufacturer. As used herein, the term Published Rating includes the rating of all performance characteristics shown on the unit or published in specifications, advertising or other literature controlled by the manufacturer, at stated Rating Conditions.

**3.9.1** *Application Rating.* A rating based on tests performed at application Rating Conditions (other than Standard Rating Conditions).

**3.9.2** *Standard Rating.* A rating based on tests performed at Standard Rating Conditions.

**3.10** *Rating Conditions.* Any set of operating conditions under which a single level of performance results and which causes only that level of performance to occur.

**3.10.1** *Standard Rating Conditions.* Rating Conditions used as the basis of comparison for performance characteristics.

**3.11** *Sealing Means.* Edge seals to prevent air bypass under maximum rated operating conditions.

**3.12** *"Shall" or "Should."* "Shall" or "should" shall be interpreted as follows:

**3.12.1** *Shall.* Where "shall" or "shall not" is used for a provision specified, that provision is mandatory if compliance with the standard is claimed.

**3.12.2** *Should.* "Should" is used to indicate provisions which are not mandatory but which are desirable as good practice.

**3.13** *Standard Equipment.* The minimum assembly of components required to qualify equipment within one of the classification groups.

**3.14** *Support.* The means necessary to support the Air Filter Media in the air stream and to prevent air bypass around the filter assembly under maximum rated operating conditions.

**3.15** *Test Aerosol.* Polydisperse solid-phase (i.e., dry) potassium chloride (KCl) particles generated from an aqueous solution, used in this standard to determine Particle Size Efficiency of the air cleaning equipment.

## **Section 4. Classifications**

**4.1** *Groups.* For the purpose of this standard, Air Filter Equipment and Air Filter Media are classified into groups:

- Group RI - Panel or Pleated
- Group RII - Electronic air cleaner
- Group RIII - Air Filter Media (for Group RI)

**4.2** *Descriptions.*

**4.2.1** *Group RI.* This group of filters shall include panel or pleated type Air Filter Equipment. Panel type Air Filter Equipment is characterized by flat shallow assemblies in which the velocity of the air stream approaches the velocity through the Air Filter Media. Pleated type Air Filter Equipment is characterized by pleated or pocket configuration, wherein the approach velocity of the air stream is substantially greater than the velocity through the Air Filter Media. The equipment may be of the permanent cleanable type, or of the disposable non-renewable type, and may be dry or viscous-coated. Viscous impingement filters are included in this group.

**4.2.2** *Group RII.* This group of Air Filter Equipment shall include electronic air cleaners. Equipment of this type uses high voltage electrostatic principles to collect particulate matter. These filters may be of single-stage or multiple-stage configuration. Part or all of the charging and/or collecting sections may be manually cleanable, automatically cleanable, or disposable.

**4.2.3** *Group RIII.* This group of filters shall include the filter media component used in Air Filter Equipment in Group RI. The filter shall be tested in as used conditions.

**4.3** *Standard Equipment.* Standard Equipment for Groups RI, RII and RIII is specified in this section.

**4.3.1** Equipment which is classified as Group RI and RIII Air Filter Equipment shall consist of:

- a. Air Filter Media
- b. Support
- c. Sealing Means

**4.3.2** Equipment which is classified as Group RII shall consist of:

- a. High voltage power supply - A means of supplying high voltage for the Air Filter Equipment.
- b. Support
- c. Sealing Means, if applicable
- d. Safety controls - A means of positively breaking line voltage power to the device.
- e. Operating controls
- f. Collecting section - A means of collecting particulate matter.  
Examples are:
  - 1. Electrically charged surfaces which may be viscous coated and which may require periodic cleaning
  - 2. Electrically charged surfaces which hold the collected particles plus a secondary downstream filter which collects the re-entrained particles
  - 3. Air Filter Media and electrically charged active and/or passive grid(s)
- g. Charging section (multi-stage equipment only) - The section of the equipment which imparts an electrical charge to the particulate matter.
- h. Connectors - A means of transferring high voltage from the power source to the collecting and/or charging section.

**4.3.3** *Optional Equipment.* Optional equipment may include: viscous coatings, frames, automatic control systems, wash accessories or washing systems, pre-filters or after-filters.

## Section 5. Test Requirements

**5.1** *Test Apparatus.* The test apparatus requirements and qualification shall be per ASHRAE Standard 52.2.

**5.2** *Test Materials.*

**5.2.1** *Test Aerosol.* The Test Aerosol shall be solid-phase potassium chloride (KCl) per ASHRAE Standard 52.2.

**5.2.2** *Loading Dust.* The Loading Dust for testing the Air Filter Equipment shall be composed, by weight, of 93.5% ISO fine test dust (ISO Standard 12103-1, A2) and 6.5% milled cotton linters (CAS# 9004-34-6). The Loading Dust shall contain no powdered carbon. Other details of the Loading Dust shall be per ASHRAE 52.2 Standard.

**5.3** *Equipment Preparation.* The Air Filter Equipment shall be prepared in accordance with the manufacturer's recommendations. Preparation shall include:

- a. Application (type, amount and method) of viscous coating
- b. Proper mounting of the equipment to ensure the flow of air through the Air Filter Media
- c. Sealing of test device with the test duct to avoid leakage or dust accumulation

d. Any other preparations that are recommended by the manufacturer in order to demonstrate the equipment's intended performance. Airflow across the equipment is not required during the run-in period.

**5.4 Test Procedure.** The Air Filter Equipment shall be tested for Initial Resistance, Particle Size Efficiency, Final Resistance, and Dust Holding Capacity.

**5.4.1 Initial Resistance.** The test shall be run and reported for the range of airflow rates as published by the manufacturer, including the Maximum Rated Airflow Rate. The selected airflow rates shall be in multiples of 400 cfm. If the Maximum Rated Airflow Rate is not a multiple of 400 cfm, then report Initial Resistance at multiples of 400 cfm, and any fraction thereof, to include the Maximum Rated Airflow Rate. For example, if the Maximum Rated Airflow Rate as published by the manufacturer is 1800 cfm, then the Initial Resistance shall be reported at 400, 800, 1200, 1600, and 1800 cfm, respectively.

For Air Filter Equipment with disposable media, the Initial Resistance shall be determined for new media. For Air Filter Equipment with cleanable media, the Initial Resistance shall be determined for an equipment that has been cleaned according to the manufacturer's instructions after it had been loaded per 5.4.3 of this standard.

**5.4.2 Particle Size Efficiency.** The test shall be run and reported at the Maximum Rated Airflow Rate as published by the manufacturer.

**5.4.2.1** The Particle Size Efficiency measurements shall be made in twelve particle size ranges or bins between 0.30  $\mu\text{m}$  and 10  $\mu\text{m}$  as per ASHRAE Standard 52.2.

**5.4.2.2** Particle Size Efficiency measurements shall be first conducted for clean Air Filter Equipment. For Air Filter Equipment with cleanable media, the clean Air Filter Equipment shall be one that has been cleaned according to the manufacturer's instructions after it has been loaded per Section 5.4.3 of this standard.

**5.4.2.3** Particle Size Efficiency measurements shall then be repeated after the dust loading steps are completed as per section 5.4.3.

**5.4.2.4** The average of the two measurements (clean and loaded) at each of the twelve particle size ranges or bins shall be calculated.

**5.4.2.5** The Particle Size Efficiency in the range of 0.3  $\mu\text{m}$  to 1.0  $\mu\text{m}$  is calculated as the average of the four size ranges from 0.3  $\mu\text{m}$  to 1.0  $\mu\text{m}$  in section 5.4.2.4.

**5.4.2.6** The Particle Size Efficiency in the range of 1.0  $\mu\text{m}$  to 3.0  $\mu\text{m}$  is calculated as the average of the four size ranges from 1.0  $\mu\text{m}$  to 3.0  $\mu\text{m}$  in section 5.4.2.4.

**5.4.2.7** The Particle Size Efficiency in the range of 3.0  $\mu\text{m}$  to 10  $\mu\text{m}$  is calculated as the average of the four size ranges from 3.0  $\mu\text{m}$  to 10.0  $\mu\text{m}$  in section 5.4.2.4.

**5.4.3 Dust Holding Capacity.** Dust Holding Capacity shall be tested and reported at the Maximum Rated Airflow Rate as published by the manufacturer. The Loading Dust is as specified in section 5.2.2. Recommended dust feed rate is  $70 \pm 7 \text{ mg/m}^3$ . Lower dust feed rate can be used but shall be reported in the results.

**5.4.3.1** Weigh the clean Air Filter Equipment to the nearest 0.1 g.

**5.4.3.2** Install the Air Filter Equipment in the test duct and feed the Loading Dust in one or multiple intervals until either of the following conditions occur, whichever comes first:

**5.4.3.2.1** The resistance of the Air Filter Equipment reaches 0.5 in  $\text{H}_2\text{O}$ .

**5.4.3.2.2** The Particle Size Efficiency falls below 75% of the clean Air Filter Equipment value in any of the particle size ranges that measure Particle Size Efficiency of 50% or more for a clean filter equipment. If more than one particle size ranges measure Particle Size Efficiency of 50% or more, the smaller particle size range shall be used for the 75% limit.

**5.4.3.3** Weigh the dust loaded Air Filter Equipment to the nearest 0.1 g. The difference in weight from the clean Air Filter Equipment is the Dust Holding Capacity of the test device, measured to the nearest gram.

**5.4.3.4** Dust Holding Capacity can be rated at conditions prior to reaching either of the prescribed end point limit conditions stated in section 5.4.3.2. The penalty would be lower Dust Holding Capacity.

**5.4.4** *Final Resistance.* The test shall be run and reported at the Maximum Rated Airflow Rate as published by the manufacturer. The test shall be run on the dust loaded Air Filter Equipment after the completion of Dust Holding Capacity test per section 5.4.3.

**5.5** *Method of Test for Ozone Concentration.* Group RII Air Filter Equipment shall be tested for ozone concentration at the Maximum Rated Airflow Rate as published by the manufacturer and in accordance with Appendix D of this standard.

**Section 6. Rating Requirements**

**6.1** *Published Ratings.* All Published Ratings shall include Standard Ratings and Standard Rating Conditions, but may also include Application Ratings where a statement of conditions of temperature, humidity, and airflow rate, as well as input voltages (where applicable), are provided.

**6.1.1** *Standard Ratings.* Standard ratings shall be established at the rating conditions as defined in section 5. The rating data that shall be published are shown below:

- a. Initial Resistance
- b. Final Resistance
- c. Dust Holding Capacity
- d. Particle Size Efficiency for three particle size ranges: 0.30 µm to 1.0 µm, 1.0 µm to 3.0 µm, and 3.0 µm to 10 µm.
- e. Ozone concentration (for Group RII Air Filter Equipment).

**6.1.1.1** *Reporting Results.* Test results shall be reported using the test report format as shown in Appendix C and Appendix D.

**6.1.1.2** The standard rating shall be published in the sample format shown below:

Table 1. Example of Format for Published Rating						
AHRI 680 Standard Rating						
Airflow Rate (CFM)	Initial Resistance (in H2O)	Final Resistance** (in H2O)	Dust Holding Capacity** (g)	Particle Size Efficiency** (0.30 - 1.0 µm)%	Particle Size Efficiency** (1.0 - 3.0 µm)%	Particle Size Efficiency** (3.0 - 10 µm)%
400	0.05					
800	0.10					
1200	0.17					
1600	0.25					
2000*	0.32					

\* Maximum Rated Airflow Rate as published by the manufacturer.  
 \*\* Standard Rating requires that these shall be tested at Maximum Rated Airflow Rate as published by the manufacturer.

**6.1.2** *Values of Standard Ratings.* Standard Ratings shall be published only in the multiples and terms shown below:

- a. Rated airflow rate (s) - Multiples of 400 cfm
- b. Resistance (s) - Multiples of 0.01 in H<sub>2</sub>O
- c. Particle Size Efficiency (s) - Multiples of 1%. When the Particle Size Efficiency is greater than 99%, it shall be reported as "greater than 99%." When the Particle Size Efficiency is less than 20%, it shall be reported as "less than 20%".
- d. Dust loading capacity - Multiples of 1 g
- e. Input power - Multiples of 5 W

**6.1.3** *Standard Rating Conditions.* The conditions of tests for Standard Ratings shall be:

- a. Temperature range of test air - 50 °F to 90 °F
- b. Humidity range of test air - 20% to 65%
- c. Line voltage supply (where applicable) -- Nameplate rated voltage  $\pm 1$  V. For multiple voltage equipment, the manufacturer shall designate the test voltage and voltage control set point.
- d. Rated airflow rate(s) -As defined in section 5, cfm  $\pm 2\%$

**6.1.4** *Application Rating Conditions.* Ratings at conditions other than those specified in 6.1.1 and 6.1.3 may be published as Application Ratings.

**6.1.5** *Rated Voltage.* Rated voltage for 50 and 60 Hz Air Filter Equipment shall be in accordance with the nameplate electrical characteristics (9.1).

**6.2** *Application Ratings.* Whenever Application Ratings are published or printed, the conditions at which these ratings apply shall be shown. Application Ratings shall include, or be accompanied by, the Standard Ratings clearly identified as such.

**6.3** *Tolerances.* Published Ratings shall be such that any sample(s), not exceeding five samples, selected at random and tested in accordance with this standard, shall result in average tested values with an allowance for testing as follows:

**6.3.1** The Initial Resistance shall not exceed the published resistance by more than 10% or 0.02 in H<sub>2</sub>O, whichever is greater.

**6.3.2** Particle Size Efficiency(s) shall not fall below the published efficiency(s) by more than 2 percentage points.

**6.3.3** The Dust Holding Capacity shall be not fall below the published capacity by more than 10%.

**6.3.4** The input power shall not exceed the published input power by more than 5%.

**6.3.5** The Rated Final Resistance shall not exceed the published resistance by more than 10% or 0.02 in H<sub>2</sub>O, whichever is greater.

## **Section 7. Minimum Data Requirements for Published Ratings**

**7.1** *Minimum Data Requirements for Published Ratings.* As a minimum, Published Ratings shall include all Standard Ratings. All claims to ratings within the scope of this standard shall include the statement "Rated in accordance with AHRI Standard 680 (I-P)." All claims to ratings outside the scope of this standard shall include the statement "Outside the scope of AHRI Standard 680 (I-P)." Wherever Application Ratings are published or printed, they shall include a statement of conditions at which the ratings apply and shall be accompanied by the Standard Ratings clearly identified as such.

## **Section 8. Operating Requirements**

**8.1** *Breaching Test (For Groups RI and RII).* Following the standard rating test (or cleanability test, if performed), a breaching test shall be performed.

**8.1.1** *Procedure.* The Air Filter Equipment shall be tested at a resistance of 1 in H<sub>2</sub>O. The resistance shall be increased by either blocking the Air Filter Media component or by increasing the airflow rate. This increased resistance shall be applied for a period of five minutes.

**8.1.2** *Requirements.* During the course of the test, there shall be no evidence of tearing, dislocation from its frame or other damage to the Air Filter Equipment.

## Section 9. Marking and Nameplate Data

**9.1** *Marking and Nameplate Data.* As a minimum, the nameplate on each Group RII residential air filter unit shall display the manufacturer's name, model designation, and electrical characteristics.

Nameplate voltages for 60 Hertz systems shall include one or more of the equipment nameplate voltage ratings shown in Table 1 of AHRI Standard 110. Nameplate voltages for 50 Hz systems shall include one or more of the utilization voltages shown in Table 1 of IEC Standard 60038.

## Section 10. Conformance Conditions

**10.1** *Conformance.* While conformance with this standard is voluntary, conformance shall not be claimed or implied for products or equipment within the standard's *Purpose* (Section 1) and *Scope* (Section 2) unless such claims meet all of the requirements of the standard and all of the testing and rating requirements are measured and reported in complete compliance with the standard. Any product that has not met all of the requirements of the standard cannot reference, state or acknowledge the standard in any written, oral, or electronic communication.

## APPENDIX A. REFERENCES - NORMATIVE

**A1** Listed here are all standards, handbooks and other publications essential to the formation and implementation of the standard. All references in this appendix are considered part of the standard.

**A1.1** AHRI Standard 110-2002 (formerly ARI Standard 110-2002), *Air-Conditioning and Refrigerating Equipment Nameplate Voltages*, 2002, Air-Conditioning, Heating, and Refrigeration Institute, 2111 Wilson Boulevard, Suite 500, Arlington, VA 22201, U.S.A.

**A1.2** AHRI Standard 850-2004 (formerly ARI Standard 850-2004), *Commercial and Industrial Air Filter Equipment*, 2004, Air-Conditioning, Heating, and Refrigeration Institute, 2111 Wilson Boulevard, Suite 500, Arlington, VA 22201, U.S.A.

**A1.3** ANSI/ASHRAE Standard 52.2-2007, *Method of Testing General Ventilation Air-Cleaning Devices for Removal Efficiency by Particle Size*, 2007, American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc., 1791 Tullie Circle N.E. Atlanta, GA 30329, U.S.A.

**A1.4** ASHRAE *Terminology of Heating, Ventilation Air Conditioning and Refrigeration*, Second Edition, 1991, American Society of Heating, Refrigerating and Air-Conditioning Engineers, Inc., 1791 Tullie Circle N.E. Atlanta, GA 30329, U.S.A.

A1.5 CAS #9004-34-6

A1.6 IEC 60038

**A1.7** ISO 12103-1, *Road Vehicles – Test Dust for Filter Evaluation*, 1997, International Organization for Standardization (ISO), 1, ch. de la Voie-Creuse, Case postale 56 CH-1211 Geneva 20, Switzerland.

**A1.8** U.S. Department of Health, Education and Welfare, Food and Drug Administration in the *Federal Register*, Volume 39, No. 75, Page 13773 et seq., April 17, 1974, United States Department of Health and Human Services, 200 Independence Avenue, S.W., Washington, DC 20201, U.S.A.

## APPENDIX B. REFERENCES - INFORMATIVE

None.

# APPENDIX C. AHRI Standard 680 Air Filter Equipment Report Summary – NORMATIVE

### Laboratory Information

Report No. \_\_\_\_\_ Test No. \_\_\_\_\_ Date \_\_\_\_\_  
 Test laboratory \_\_\_\_\_  
 Operator \_\_\_\_\_ Supervisor \_\_\_\_\_

### Air Filter Equipment Information

Manufacturer \_\_\_\_\_  
 Product Name \_\_\_\_\_ Model \_\_\_\_\_  
 Test Requested by \_\_\_\_\_  
 Air Filter Equipment Group \_\_\_\_\_ Maximum Rated Airflow Rate \_\_\_\_\_  
 Dimensions: \_\_\_\_\_  
 Other Attributes \_\_\_\_\_

### Test Conditions

Temperature \_\_\_\_\_ Relative Humidity \_\_\_\_\_  
 Test Airflow Rate (maximum rated) \_\_\_\_\_ Loading Dust Feed Rate \_\_\_\_\_  
 Remarks \_\_\_\_\_

### Initial Resistance Test Results

Airflow Rate (cfm)	Resistance (in H <sub>2</sub> O)	Remarks

### Particle Size Efficiency and Dust Holding Capacity Test Results

Test Airflow Rate (maximum rated) \_\_\_\_\_  
 Weight of Clean Air Filter Equipment \_\_\_\_\_  
 Weight of Loaded Air Filter Equipment \_\_\_\_\_  
 Final Resistance \_\_\_\_\_  
 Particle Size Efficiency (0.30 – 1.0 µm) \_\_\_\_\_  
 Particle Size Efficiency (1.0 – 3.0 µm) \_\_\_\_\_  
 Particle Size Efficiency (3.0 - 10 µm) \_\_\_\_\_  
 Dust Holding Capacity \_\_\_\_\_

## APPENDIX D. METHOD OF TEST FOR OZONE CONCENTRATION FOR GROUP RII AIR FILTER EQUIPMENT - NORMATIVE

*Ozone Concentration Requirement (For Group RII Equipment).* In conformance with the Regulation published by the U.S. Department of Health and Human Services, Food and Drug Administration in the *Federal Register* Volume 39, no Group RII equipment shall have a maximum ozone concentration in the effluent air exceeding 50 ppb.

**D1 Purpose.** The purpose of this appendix is to provide test procedures for establishing an ozone concentration level for Group RII Air Filter Equipment.

**D2 Scope.** The test procedures provided in this appendix are for use with Group RII Air Filter Equipment mounted in the ASHRAE duct system described in ASHRAE Standard 52.2.

**D2.1 Exclusions.** This appendix is not applicable to field tests or to tests conducted in enclosed space applications.

**D3 Ozone Monitoring Instrument.** An ozone monitor that is approved by the U.S. Environmental Protection Agency for ambient air monitoring shall be acceptable for determining the ozone level in the duct.

**D3.1 Calibration.** The calibration of the ozone monitor shall be done according to the procedures outlined in the instrument manufacturer's instruction manual.

**D3.2 Reference Standard.** The reference standard for calibrating the ozone monitor shall be in accordance with the procedures outlined in the *Federal Register*.

**D4 Recording Instrument.** A recorder that is compatible with the recorder output of the ozone monitor shall be used.

**D5 Electrical Measurements.** Electrical measurements shall be taken with indicating instruments. Ionizer and collector voltages shall be recorded and shall be expressed to the nearest 100 V, DC. The ionizer current shall be recorded and shall be expressed to the nearest 0.05 mA, DC.

**D6 ASHRAE Duct.** The ASHRAE duct system described in ASHRAE Standard 52.2 shall be used for this test.

**D7 Location of Ozone Monitor's Sampling Tube.** The ozone monitor sampling tube shall be located immediately adjacent to the downstream sampler and shall point directly into the air stream.

**D8 Performance Test.** The test shall be started only after a state of equilibrium has been reached. Prior to the start of this test, the ozone background level shall be measured with the Air Filter Equipment off.

**D8.1 Power Supply Voltage.** The voltage input shall be set at the nameplate voltage. The ionizer and collector voltage shall be set per the manufacturer's instructions. If adjustable without the use of tools, the ionizer voltage and collector voltage shall be adjusted to the maximum level.

**D8.2 Ozone Background Level.** Tests shall proceed only after the background level of ozone in the air passing through the duct has been established with the equipment off. The ozone measurement shall be recorded when the ozone reading reaches a steady state level.

**D8.3 Ozone Measurements.** The Air Filter Equipment shall be turned on and ozone measurements shall be recorded when the ozone reading reaches a steady state level. The concentration shall be recorded to the nearest 1 ppb.

**D8.4 Airflow Rate.** The Air Filter Equipment shall be tested at the Maximum Rated Airflow Rate as published by the manufacturer.

**D8.5 Background Check.** After the ozone measurement has been recorded, the Air Filter Equipment shall be turned off and the resulting reading taken.

**D8.6** *Recorded Ozone Concentration.* The two ozone background readings shall be averaged, and the result subtracted from the concentration measured in C8.3. This value shall be recorded as the ozone concentration.

**D8.7** *Determination of Airflow Rate.* The airflow rate shall be calculated as provided in ASHRAE Standard 52.2, and recorded.

**D9** *General Test Data.* The following data shall be recorded for each Air Filter Equipment tested for ozone concentration:

- a. Air filter manufacturer - name and address
- b. Location of test facility - company name and address
- c. Date of test runs
- d. Observers - responsible engineers and technicians
- e. Designation of unit
  1. Model number
  2. Manufacturer's serial number
  3. Ionizer current - expressed to the nearest 0.05 mA, DC
  4. Ionizer and collector voltages - expressed to the nearest 100 V, DC
  5. Nameplate voltage, V
- f. Designation of ozone monitor
  1. Model number
  2. Manufacturer's serial number
  3. Calibration date
- g. Airflow rate, cfm
- h. Duct air temperature, dry-bulb reading, °F
- i. Duct air temperature, wet-bulb reading, °F
- j. Relative humidity, %
- k. Barometric pressure (Absolute), in Hg
- l. Air nozzle diameter, in
- m. Pressure drop across nozzle, in H<sub>2</sub>O
- n. Sampling point - the distance of the sampling tube from the Air Filter Equipment - expressed to the nearest 0.50 ft
- o. Description of recorder (if used)
  1. Manufacturer's name
  2. Model number
- p. All ozone concentrations, ppb

Other information, such as photographs, weather conditions at the time of the test, etc., should be recorded.

**D10** *Maximum Ozone Concentration in Effluent Air ( $C_{Max}$ ).*

$$C_{Max} = C \frac{Q}{Q_{min}}$$

Where:

- C = Ozone concentration of test  
 Q = Airflow rate during test, cfm  
 Q<sub>min</sub> = Manufacturer's minimum published airflow rate, cfm