### **A)New Agreement** # EPC-20-016 (to be completed by CGL office)

B) Division		Agreement	Manager:	MS-	Phone
ERDD		Braden Her	nderson	51	916-327-3315
C) Recipient's Legal N	ame			Fede	ral ID Number
South 8 Technologies, I	nc.				
D) Title of Project					
Advanced Li-ion Chemi	stry for Safer and	Greener Electr	c Vehicle and I	Energy S	torage Systems
E) Term and Amount					
Start Date	End Date		Amount		
1/1/2021	8/1/2023		\$ 1,010,227		_
F) Business Meeting	Information				
☐ ARFVTP agreeme	nts \$75K and und	er delegated to	Executive Dire	ector	
Proposed Business Me	eeting Date 3/17/2	021 🗌 Conse	nt 🛛 Discussi	on	
Business Meeting Pres	senter Michael Fe	rreira Time Ne	eded: 5 minutes	3	
Please select one list	serve. EPIC (Elec	tric Program In	vestment Char	ge)	
Proposed resolution a \$1,010,227 grant to fu lithium-ion cells, and a Development will focushigh cell safety and revehicle applications. (	nd the developme dopting staff's det s on utilizing a gra cyclability with a fo	nt and testing of ermination that phite anode, hi ocus on their us	of liquefied gas this action is e gh-nickel catho se in energy sto	electroly xempt fro de, and o orage sys	tes for use in om CEQA. demonstration o tem or electric
G) California Enviror	mental Quality A	ct (CEQA) Co	mpliance		
· ·	considered a "Pro	ject" under CE	QA?		
	to question 2) lete the following (	PRC 21065 an	d 14 CCR 153	78)):	
	greement is not c			,,	
2. If Agreement	s considered a "P	roject" under C	EQA:		
a) 🛛 Ag	eement IS exemp	t.			
☐ Sta	tutory Exemption.	List PRC and	or CCR section	n number	:
<del></del>	egorical Exemption; Cal. Code Regs			Cal. Cod	e Regs., tit. 14,
☐ Co	mmon Sense Exe	mption. 14 CC	R 15061 (b) (3)	)	
•	reason why Agre	ovides that pro	ects consisting	of the op	

maintenance, permitting, leasing, licensing, or minor alteration of existing public or



sheets as necessary)

private structures, facilities, mechanical equipment, or topographical features, involving negligible or no expansion of existing or former use. The project involves the development of liquefied gas electrolytes for their use in Li-ion cells with superior performance metrics compared to the state-of-practice. No permitting is required for this project; activities are being conducted in an existing facility. Therefore, the project falls within section 15301 and will not have a significant effect on the environment.

Cal. Code Regs., tit. 14, sect. 15306 consists of basic data collection, research, experimental management, and resource evaluation activities which do not result in a serious or major disturbance to an environmental resource. The project involves the development and laboratory testing of liquefied gas electrolytes for their use in Li-ion cells with superior performance metrics compared to the state-of-practice. This work will not result in a serious or major disturbance to an environmental resource and testing activities are being conducted at an existing facility. For these reasons, the proposed project will have no significant effect on the environment and is categorically exempt under section 15306.

b)	Agreement <b>IS NOT</b> exempt. (consult with the legal office to determine next steps)
	Check all that apply
	☐ Initial Study
	□ Negative Declaration
	☐ Mitigated Negative Declaration
	☐ Environmental Impact Report
	☐ Statement of Overriding Considerations
sub	contractors (major and minor) and equipment vendors: (attach additional

Legal Company Name:	Budget	
Quallion LLC (\$99,000; Match Funds)	\$ 99,000	
	\$	
	\$	
	\$	
	\$	
	\$	
	\$	
	\$	
	\$	
	\$	

I) List all key partners: (attach add	tional sheets as necessary)
Legal Company Name:	

N/A

Attached

5. CEQA Documentation



CALIFORNIA ENERGY COMMISSION

Agreement Manager	Date	
Office Manager	Date	
Deputy Director	Date	

#### I. TASK ACRONYM/TERM LISTS

#### A. Task List

Task#	CPR <sup>1</sup>	Task Name
1		General Project Tasks
2		Graphite Anode Development
3		High-Nickel Cathode Development
4	X	Full Form-Factor 18650 Cell Development
5		Safety Testing
6		Recycling Decommissioning Demonstration
7		Evaluation of Project Benefits
8		Technology/Knowledge Transfer Activities

#### B. Acronym/Term List

Acronym/Term	Meaning
CAM	Commission Agreement Manager
CAO	Commission Agreement Officer
CEC	California Energy Commission
CPR	Critical Project Review
DOE	Design-of-experiments
ESS	Energy Storage System
LiGas	Liquefied Gas
Li-ion	Lithium-ion
TAC	Technical Advisory Committee

## II. PURPOSE OF AGREEMENT, PROBLEM/SOLUTION STATEMENT, AND GOALS AND OBJECTIVES

#### A. Purpose of Agreement

The purpose of this Agreement is to fund the development of liquefied gas (LiGas) Electrolytes for their use in Li-ion (Li-ion) cells with superior performance metrics compared to the state-of-practice. Development will focus on utilizing a graphite anode, high-nickel cathode, and demonstration of high cell safety and recyclability with a focus on their use in energy storage system (ESS) or electric vehicle applications.

### **B. Problem/ Solution Statement**

#### **Problem**

Today's lithium-ion batteries were designed for consumer electronics (i.e. laptops, cell phones). With a push towards grid-storage batteries and electric vehicles to curb carbon emissions, a new

<sup>&</sup>lt;sup>1</sup> Please see subtask 1.3 in Part III of the Scope of Work (General Project Tasks) for a description of Critical Project Review (CPR) Meetings.

generation of batteries with improved performance are required. Improvements to the energy density, cost, recyclability, and safety metrics of lithium batteries are restricted by electrolyte chemistry.

#### **Solution**

The Recipient has developed a novel LiGas Electrolyte for advanced Li-ion cells which enable increased cell and battery energy while maintaining excellent safety metrics and enabling a simple recycling process at end of life. These cells operate over a wider temperature range to enable all-weather ESS in California and beyond. The manufacturing processes for the LiGas cells are nearly identical to today's Li-ion cells, yet still improve on manufacturing time and efficiency which lowers further cell cost.

### C. Goals and Objectives of the Agreement

### **Agreement Goals**

The goals of this Agreement are to demonstrate 18650 advanced Li-ion cells using LiGas Electrolytes which:

- Maintain a 1,000 cycle life to 70 percent discharge capacity
- Maintains operation from -60 to +60 °C
- Is able to fast charge to 80 percent capacity in 15 minutes
- Has >200 Wh/kg
- Has excellent safety metrics which pass (1) Thermal Ramp, (2) Crush, (3) Over Charge, and (4) External Short Circuit, testing.
- Simplifies recycling process which demonstrated capture of >70 percent of electrolyte mass at end-of-life and results in a dry cell safe for shipping and handling

Ratepayer Benefits:<sup>2</sup> This Agreement will result in the ratepayer benefits of greater electricity reliability, lower costs, and increased safety by increasing the safety of Li-ion cells. With increased safety and the elimination of thermal runaway reactions, ESS will maintain lower downtime and increased resilience and dependency with less risk of loss of property or injury to personnel. With additional safer ESS coming online, it will allow additional renewable power generation which will lower emissions and further save ratepayer costs.

Technological Advancement and Breakthroughs:<sup>3</sup> This Agreement will lead to technological advancement and breakthroughs to overcome barriers to the achievement of the State of California's statutory energy goals by bringing forward a breakthrough advancement in Li-ion cell chemistry. Energy storage is a critical component to the State of California's statutory energy goals of reducing emissions, vehicle electrification, and lowering costs. This project will advance new Li-ion chemistries which will increase cell energy, eliminate thermal runaway and safety concerns, and lower costs while utilizing the most common manufacturing processes and equipment. The technical breakthroughs made in this project may also extend to high energy silicon and lithium

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<sup>&</sup>lt;sup>2</sup> California Public Resources Code, Section 25711.5(a) requires projects funded by the Electric Program Investment Charge (EPIC) to result in ratepayer benefits. The California Public Utilities Commission, which established the EPIC in 2011, defines ratepayer benefits as greater reliability, lower costs, and increased page (See **CPUC** "Phase 2" Decision 12-05-037 safety at May 2012, 19, http://docs.cpuc.ca.gov/PublishedDocs/WORD PDF/FINAL DECISION/167664.PDF).

metal anodes, high capacity sulfur cathodes, ultra-capacitors, and beyond, which will enable an entirely new portfolio of energy storage breakthrough technologies.

#### **Agreement Objectives**

The objectives of this Agreement are to:

- Adjust LiGas formulations to achieve high performance graphite anode which has >90
  percent first cycle coulombic efficiency and 1,000 cycle life capability which will enable high
  life and performance 18650 cells.
- Adjust LiGas formulations to achieve capability with and determine maximum voltage on high-nickel cathodes to meet 1,000 cycle life capability.
- In partnership with project subcontractor dry-cells, use the developed LiGas formations to demonstrate 18650 cells with 1,000 cycle life performance while maintaining high temperature performance and fast charge metrics. In partnership with project vendor, demonstrate exceptional electrolyte wetting inside the cell which will lower manufacturing time.
- Send 18650 cells to project vendors for safety testing to demonstrate exception safety of LiGas cells.
- Demonstrate simple recyclability of LiGas cells by demonstration of venting a pack of cells followed by safe dismantling cells in atmosphere.

#### **III. TASK 1 GENERAL PROJECT TASKS**

#### **PRODUCTS**

#### **Subtask 1.1 Products**

The goal of this subtask is to establish the requirements for submitting project products (e.g., reports, summaries, plans, and presentation materials). Unless otherwise specified by the Commission Agreement Manager (CAM), the Recipient must deliver products as required below by the dates listed in the **Project Schedule (Part V).** All products submitted which will be viewed by the public, must comply with the accessibility requirements of Section 508 of the federal Rehabilitation Act of 1973, as amended (29 U.S.C. Sec. 794d), and regulations implementing that act as set forth in Part 1194 of Title 36 of the Federal Code of Regulations. All technical tasks should include product(s). Products that require a draft version are indicated by marking "(draft and final)" after the product name in the "Products" section of the task/subtask. If "(draft and final)" does not appear after the product name, only a final version of the product is required. With respect to due dates within this Scope of Work, "days" means working days.

#### The Recipient shall:

For products that require a draft version, including the Final Report Outline and Final Report

- Submit all draft products to the CAM for review and comment in accordance with the Project Schedule (Part V). The CAM will provide written comments to the Recipient on the draft product within 15 days of receipt, unless otherwise specified in the task/subtask for which the product is required.
- Consider incorporating all CAM comments into the final product. If the Recipient disagrees
  with any comment, provide a written response explaining why the comment was not
  incorporated into the final product.
- Submit the revised product and responses to comments within 10 days of notice by the CAM, unless the CAM specifies a longer time period, or approves a request for additional time.

### For products that require a final version only

Submit the product to the CAM for acceptance. The CAM may request minor revisions or explanations prior to acceptance.

#### For all products

Submit all data and documents required as products in accordance with the following:

### Instructions for Submitting Electronic Files and Developing Software:

#### Electronic File Format

Submit all data and documents required as products under this Agreement in an electronic file format that is fully editable and compatible with the California Energy Commission's (CEC) software and Microsoft (MS)-operating computing platforms, or with any other format approved by the CAM. Deliver an electronic copy of the full text of any Agreement data and documents in a format specified by the CAM, such as memory stick.

The following describes the accepted formats for electronic data and documents provided to the CEC as products under this Agreement, and establishes the software versions that will be required to review and approve all software products:

- Data sets will be in MS Access or MS Excel file format (version 2007 or later), or any other format approved by the CAM.
- Text documents will be in MS Word file format, version 2007 or later.
- Project management documents will be in Microsoft Project file format, version 2007 or later.

#### **Software Application Development**

Use the following standard Application Architecture components in compatible versions for any software application development required by this Agreement (e.g., databases, models, modeling tools), unless the CAM approves other software applications such as open source programs:

- Microsoft ASP.NET framework (version 3.5 and up). Recommend 4.0.
- Microsoft Internet Information Services (IIS), (version 6 and up) Recommend 7.5.
- Visual Studio.NET (version 2008 and up). Recommend 2010.
- C# Programming Language with Presentation (UI), Business Object and Data Lavers.
- SQL (Structured Query Language).
- Microsoft SQL Server 2008, Stored Procedures. Recommend 2008 R2.
- Microsoft SQL Reporting Services. Recommend 2008 R2.
- XML (external interfaces).

Any exceptions to the Electronic File Format requirements above must be approved in writing by the CAM. The CAM will consult with the CEC's Information Technology Services Branch to determine whether the exceptions are allowable.

#### **MEETINGS**

### **Subtask 1.2 Kick-off Meeting**

The goal of this subtask is to establish the lines of communication and procedures for implementing this Agreement.

#### The Recipient shall:

Attend a "Kick-off" meeting with the CAM, the Commission Agreement Officer (CAO), and
any other CEC staff relevant to the Agreement. The Recipient will bring its Project
Manager and any other individuals designated by the CAM to this meeting. The
administrative and technical aspects of the Agreement will be discussed at the meeting.
Prior to the meeting, the CAM will provide an agenda to all potential meeting participants.
The meeting may take place in person or by electronic conferencing (e.g., WebEx), with
approval of the CAM.

The administrative portion of the meeting will include discussion of the following:

- Terms and conditions of the Agreement;
- Invoicing and auditing procedures;
- Administrative products (subtask 1.1);
- CPR meetings (subtask 1.3);
- Match fund documentation (subtask 1.7);
- Permit documentation (subtask 1.8);
- Subcontracts (subtask 1.9); and
- Any other relevant topics.

The <u>technical portion</u> of the meeting will include discussion of the following:

- The CAM's expectations for accomplishing tasks described in the Scope of Work;
- An updated Project Schedule;
- Technical products (subtask 1.1);
- Progress reports (subtask 1.5);
- Final Report (subtask 1.6);
- o Technical Advisory Committee meetings (subtasks 1.10 and 1.11); and
- Any other relevant topics.
- Provide Kick-off Meeting Presentation to include but not limited to:
  - Project overview (i.e. project description, goals and objectives, technical tasks, expected benefits, etc.)
  - Project schedule that identifies milestones
  - List of potential risk factors and hurdles, and mitigation strategy
- Provide an *Updated Project Schedule, Match Funds Status Letter*, and *Permit Status Letter*, as needed to reflect any changes in the documents.

### The CAM shall:

- Designate the date and location of the meeting.
- Send the Recipient a Kick-off Meeting Agenda.

#### **Recipient Products:**

- Kick-off Meeting Presentation
- Updated Project Schedule (if applicable)
- Match Funds Status Letter (subtask 1.7) (if applicable)
- Permit Status Letter (subtask 1.8) (if applicable)

#### **CAM Product:**

Kick-off Meeting Agenda

#### Subtask 1.3 Critical Project Review (CPR) Meetings

The goal of this subtask is to determine if the project should continue to receive CEC funding, and if so whether any modifications must be made to the tasks, products, schedule, or budget. CPR meetings provide the opportunity for frank discussions between the CEC and the Recipient. As determined by the CAM, discussions may include project status, challenges, successes, advisory group findings and recommendations, final report preparation, and progress on technical transfer and production readiness activities (if applicable). Participants will include the CAM and the Recipient and may include the CAO and any other individuals selected by the CAM to provide support to the CEC.

CPR meetings generally take place at key, predetermined points in the Agreement, as determined by the CAM and as shown in the Task List on page 1 of this Exhibit. However, the CAM may schedule additional CPR meetings as necessary. The budget will be reallocated to cover the additional costs borne by the Recipient, but the overall Agreement amount will not increase. CPR meetings generally take place at the CEC, but they may take place at another location, or may be conducted via electronic conferencing (e.g., WebEx) as determined by the CAM.

### The Recipient shall:

- Prepare and submit a CPR Report for each CPR meeting that: (1) discusses the progress
  of the Agreement toward achieving its goals and objectives; and (2) includes
  recommendations and conclusions regarding continued work on the project.
- Attend the CPR meeting.
- Present the CPR Report and any other required information at each CPR meeting.

#### The CAM shall:

- Determine the location, date, and time of each CPR meeting with the Recipient's input.
- Send the Recipient a CPR Agenda with a list of expected CPR participants in advance of the CPR meeting. If applicable, the agenda will include a discussion of match funding and permits.
- Conduct and make a record of each CPR meeting. Provide the Recipient with a schedule for providing a Progress Determination on continuation of the project.
- Determine whether to continue the project, and if so whether modifications are needed to the tasks, schedule, products, or budget for the remainder of the Agreement. If the CAM concludes that satisfactory progress is not being made, this conclusion will be referred to the Deputy Director of the Energy Research and Development Division.
- Provide the Recipient with a *Progress Determination* on continuation of the project, in accordance with the schedule. The Progress Determination may include a requirement that the Recipient revise one or more products.

#### **Recipient Products:**

• CPR Report(s)

#### **CAM Products:**

- CPR Agenda
- Progress Determination

#### **Subtask 1.4 Final Meeting**

The goal of this subtask is to complete the closeout of this Agreement.

#### The Recipient shall:

Meet with CEC staff to present project findings, conclusions, and recommendations. The
final meeting must be completed during the closeout of this Agreement. This meeting will
be attended by the Recipient and CAM, at a minimum. The meeting may occur in person
or by electronic conferencing (e.g., WebEx), with approval of the CAM.

The technical and administrative aspects of Agreement closeout will be discussed at the meeting, which may be divided into two separate meetings at the CAM's discretion.

- The technical portion of the meeting will involve the presentation of findings, conclusions, and recommended next steps (if any) for the Agreement. The CAM will determine the appropriate meeting participants.
- The administrative portion of the meeting will involve a discussion with the CAM and the CAO of the following Agreement closeout items:
  - Disposition of any procured equipment.
  - The CEC's request for specific "generated" data (not already provided in Agreement products).
  - Need to document the Recipient's disclosure of "subject inventions" developed under the Agreement.
  - "Surviving" Agreement provisions such as repayment provisions and confidential products.
  - Final invoicing and release of retention.
- Prepare a Final Meeting Agreement Summary that documents any agreement made between the Recipient and Commission staff during the meeting.
- Prepare a Schedule for Completing Agreement Closeout Activities.
- Provide copies of All Final Products on a USB memory stick, organized by the tasks in the Agreement.

#### **Products:**

- Final Meeting Agreement Summary (if applicable)
- Schedule for Completing Agreement Closeout Activities
- All Final Products

#### REPORTS AND INVOICES

#### **Subtask 1.5 Progress Reports and Invoices**

The goals of this subtask are to: (1) periodically verify that satisfactory and continued progress is made towards achieving the project objectives of this Agreement; and (2) ensure that invoices contain all required information and are submitted in the appropriate format.

#### The Recipient shall:

- Submit a monthly *Progress Report* to the CAM. Each progress report must:
  - Summarize progress made on all Agreement activities as specified in the scope of work for the preceding month, including accomplishments, problems, milestones, products, schedule, fiscal status, and an assessment of the ability to complete the Agreement within the current budget and any anticipated cost overruns. See the Progress Report Format Attachment for the recommended specifications.

 Submit a monthly or quarterly *Invoice* that follows the instructions in the "Payment of Funds" section of the terms and conditions, including a financial report on Match Funds and in-state expenditures.

#### **Products:**

- Progress Reports
- Invoices

#### **Subtask 1.6 Final Report**

The goal of this subtask is to prepare a comprehensive Final Report that describes the original purpose, approach, results, and conclusions of the work performed under this Agreement. When creating the Final Report Outline and the Final Report, the Recipient must use the CEC Style Manual provided by the CAM.

### **Subtask 1.6.1 Final Report Outline**

#### The Recipient shall:

• Prepare a *Final Report Outline* in accordance with the *Energy Commission Style Manual* provided by the CAM.

#### **Recipient Products:**

Final Report Outline (draft and final)

#### **CAM Product:**

- Energy Commission Style Manual
- Comments on Draft Final Report Outline
- Approval of Final Report Outline

#### **Subtask 1.6.2 Final Report**

#### The Recipient shall:

- Prepare a Final Report for this Agreement in accordance with the approved Final Report Outline, Energy Commission Style Manual, and Final Report Template provided by the CAM with the following considerations:
  - o Ensure that the report includes the following items, in the following order:
    - Cover page (required)
    - Credits page on the reverse side of cover with legal disclaimer (required)
    - Acknowledgements page (optional)
    - Preface (required)
    - Abstract, keywords, and citation page (required)
    - Table of Contents (required, followed by List of Figures and List of Tables, if needed)
    - Executive summary (required)
    - Body of the report (required)
    - References (if applicable)
    - Glossary/Acronyms (If more than 10 acronyms or abbreviations are used, it is required.)
    - Bibliography (if applicable)
    - Appendices (if applicable) (Create a separate volume if very large.)
    - Attachments (if applicable)

- Submit a draft of the Executive Summary to the TAC for review and comment.
- Develop and submit a *Summary of TAC Comments* received on the Executive Summary. For each comment received, the recipient will identify in the summary the following:
  - Comments the recipient proposes to incorporate.
  - Comments the recipient does propose to incorporate and an explanation for why.
- Submit a draft of the report to the CAM for review and comment. The CAM will provide written comments to the Recipient on the draft product within 15 days of receipt.
- Incorporate all CAM comments into the *Final Report*. If the Recipient disagrees with any comment, provide a *Written Responses to Comments* explaining why the comments were not incorporated into the final product.
- Submit the revised *Final Report* electronically with any Written Responses to Comments within 10 days of receipt of CAM's Written Comments on the Draft Final Report, unless the CAM specifies a longer time period or approves a request for additional time.

#### **Products:**

- Summary of TAC Comments
- Draft Final Report
- Written Responses to Comments (if applicable)
- Final Report

#### **CAM Product:**

Written Comments on the Draft Final Report

#### MATCH FUNDS, PERMITS, AND SUBCONTRACTS

#### **Subtask 1.7 Match Funds**

The goal of this subtask is to ensure that the Recipient obtains any match funds planned for this Agreement and applies them to the Agreement during the Agreement term.

While the costs to obtain and document match funds are not reimbursable under this Agreement, the Recipient may spend match funds for this task. The Recipient may only spend match funds during the Agreement term, either concurrently or prior to the use of CEC funds. Match funds must be identified in writing, and the Recipient must obtain any associated commitments before incurring any costs for which the Recipient will request reimbursement.

#### The Recipient shall:

 Prepare a Match Funds Status Letter that documents the match funds committed to this Agreement. If no match funds were part of the proposal that led to the CEC awarding this Agreement and none have been identified at the time this Agreement starts, then state this in the letter.

If match funds were a part of the proposal that led to the CEC awarding this Agreement, then provide in the letter:

- A list of the match funds that identifies:
  - The amount of cash match funds, their source(s) (including a contact name, address, and telephone number), and the task(s) to which the match funds will be applied.
  - The amount of each in-kind contribution, a description of the contribution type (e.g., property, services), the documented market or book value, the source (including a contact name, address, and telephone number), and the task(s) to which the match funds will be applied. If the in-kind contribution is equipment

or other tangible or real property, the Recipient must identify its owner and provide a contact name, address, telephone number, and the address where the property is located.

- If different from the solicitation application, provide a letter of commitment from an authorized representative of each source of match funding that the funds or contributions have been secured.
- At the Kick-off meeting, discuss match funds and the impact on the project if they are significantly reduced or not obtained as committed. If applicable, match funds will be included as a line item in the progress reports and will be a topic at CPR meetings.
- Provide a Supplemental Match Funds Notification Letter to the CAM of receipt of additional match funds.
- Provide a Match Funds Reduction Notification Letter to the CAM if existing match funds are reduced during the course of the Agreement. Reduction of match funds may trigger a CPR meeting.

#### **Products:**

- Match Funds Status Letter
- Supplemental Match Funds Notification Letter (if applicable)
- Match Funds Reduction Notification Letter (if applicable)

#### **Subtask 1.8 Permits**

The goal of this subtask is to obtain all permits required for work completed under this Agreement in advance of the date they are needed to keep the Agreement schedule on track. Permit costs and the expenses associated with obtaining permits are not reimbursable under this Agreement, with the exception of costs incurred by University of California recipients. Permits must be identified and obtained before the Recipient may incur any costs related to the use of the permit(s) for which the Recipient will request reimbursement.

#### The Recipient shall:

- Prepare a Permit Status Letter that documents the permits required to conduct this Agreement. If <u>no permits</u> are required at the start of this Agreement, then state this in the letter. If permits will be required during the course of the Agreement, provide in the letter:
  - A list of the permits that identifies: (1) the type of permit; and (2) the name, address, and telephone number of the permitting jurisdictions or lead agencies.
  - o The schedule the Recipient will follow in applying for and obtaining the permits.

The list of permits and the schedule for obtaining them will be discussed at the Kick-off meeting (subtask 1.2), and a timetable for submitting the updated list, schedule, and copies of the permits will be developed. The impact on the project if the permits are not obtained in a timely fashion or are denied will also be discussed. If applicable, permits will be included as a line item in progress reports and will be a topic at CPR meetings.

- If during the course of the Agreement additional permits become necessary, then provide the CAM with an *Updated List of Permits* (including the appropriate information on each permit) and an *Updated Schedule for Acquiring Permits*.
- Send the CAM a Copy of Each Approved Permit.
- If during the course of the Agreement permits are not obtained on time or are denied, notify the CAM within 5 days. Either of these events may trigger a CPR meeting.

#### **Products:**

- Permit Status Letter
- Updated List of Permits (if applicable)
- Updated Schedule for Acquiring Permits (if applicable)
- Copy of Each Approved Permit (if applicable)

#### **Subtask 1.9 Subcontracts**

The goals of this subtask are to: (1) procure subcontracts required to carry out the tasks under this Agreement; and (2) ensure that the subcontracts are consistent with the terms and conditions of this Agreement.

#### The Recipient shall:

- Manage and coordinate subcontractor activities in accordance with the requirements of this Agreement.
- Incorporate this Agreement by reference into each subcontract.
- Include any required Energy Commission flow-down provisions in each subcontract, in addition to a statement that the terms of this Agreement will prevail if they conflict with the subcontract terms.
- If required by the CAM, submit a draft of each *Subcontract* required to conduct the work under this Agreement.
- Submit a final copy of each executed subcontract.
- Notify and receive written approval from the CAM prior to adding any new subcontractors (see the discussion of subcontractor additions in the terms and conditions).

#### **Products:**

• Subcontracts (draft if required by the CAM)

#### TECHNICAL ADVISORY COMMITTEE

#### **Subtask 1.10 Technical Advisory Committee (TAC)**

The goal of this subtask is to create an advisory committee for this Agreement. The TAC should be composed of diverse professionals. The composition will vary depending on interest, availability, and need. TAC members will serve at the CAM's discretion. The purpose of the TAC is to:

- Provide guidance in project direction. The guidance may include scope and methodologies, timing, and coordination with other projects. The guidance may be based on:
  - Technical area expertise;
  - Knowledge of market applications; or
  - Linkages between the agreement work and other past, present, or future projects (both public and private sectors) that TAC members are aware of in a particular area.
- Review products and provide recommendations for needed product adjustments, refinements, or enhancements.
- Evaluate the tangible benefits of the project to the state of California, and provide recommendations as needed to enhance the benefits.
- Provide recommendations regarding information dissemination, market pathways, or commercialization strategies relevant to the project products.
- Help set the project team's goals and contribute to the development and evaluation of its statement of proposed objectives as the project evolves.
- Provide a credible and objective sounding board on the wide range of technical and financial barriers and opportunities.

- Help identify key areas where the project has a competitive advantage, value proposition, or strength upon which to build.
- Advocate, to the extent the TAC members feel is appropriate, on behalf of the project in its effort to build partnerships, governmental support and relationships with a national spectrum of influential leaders.
- Ask probing questions that insure a long-term perspective on decision-making and progress toward the project's strategic goals.

The TAC may be composed of qualified professionals spanning the following types of disciplines:

- Researchers knowledgeable about the project subject matter;
- Members of trades that will apply the results of the project (e.g., designers, engineers, architects, contractors, and trade representatives);
- Public interest market transformation implementers;
- Product developers relevant to the project;
- U.S. Department of Energy research managers, or experts from other federal or state agencies relevant to the project;
- · Public interest environmental groups;
- Utility representatives;
- Air district staff; and
- Members of relevant technical society committees.

#### The Recipient shall:

- Prepare a List of Potential TAC Members that includes the names, companies, physical
  and electronic addresses, and phone numbers of potential members. The list will be
  discussed at the Kick-off meeting, and a schedule for recruiting members and holding the
  first TAC meeting will be developed.
- Recruit TAC members. Ensure that each individual understands member obligations and the TAC meeting schedule developed in subtask 1.11.
- Prepare a List of TAC Members once all TAC members have committed to serving on the TAC.
- Submit Documentation of TAC Member Commitment (such as Letters of Acceptance) from each TAC member.

#### **Products:**

- List of Potential TAC Members
- List of TAC Members
- Documentation of TAC Member Commitment

#### **Subtask 1.11 TAC Meetings**

The goal of this subtask is for the TAC to provide strategic guidance for the project by participating in regular meetings, which may be held via teleconference.

### The Recipient shall:

- Discuss the TAC meeting schedule with the CAM at the Kick-off meeting. Determine the number and location of meetings (in-person and via teleconference) in consultation with the CAM.
- Prepare a TAC Meeting Schedule that will be presented to the TAC members during recruiting. Revise the schedule after the first TAC meeting to incorporate meeting comments.
- Prepare a TAC Meeting Agenda and TAC Meeting Back-up Materials for each TAC meeting.
- Organize and lead TAC meetings in accordance with the TAC Meeting Schedule.
   Changes to the schedule must be pre-approved in writing by the CAM.
- Prepare TAC Meeting Summaries that include any recommended resolutions of major TAC issues.

#### The TAC shall:

- Help set the project team's goals and contribute to the development and evaluation of its statement of proposed objectives as the project evolves.
- Provide a credible and objective sounding board on the wide range of technical and financial barriers and opportunities.
- Help identify key areas where the project has a competitive advantage, value proposition, or strength upon which to build.
- Advocate on behalf of the project in its effort to build partnerships, governmental support and relationships with a national spectrum of influential leaders.
- Ask probing questions that insure a long-term perspective on decision-making and progress toward the project's strategic goals.
- Review and provide comments to proposed project performance metrics.
- Review and provide comments to proposed project Draft Technology Transfer Plan.

#### **Products:**

- TAC Meeting Schedule (draft and final)
- TAC Meeting Agendas (draft and final)
- TAC Meeting Back-up Materials
- TAC Meeting Summaries

#### Subtask 1.12 Project Performance Metrics

The goal of this subtask is to finalize key performance targets for the project based on feedback from the TAC and report on final results in achieving those targets. The performance targets should be a combination of scientific, engineering, techno-economic, and/or programmatic metrics that provide the most significant indicator of the research or technology's potential success.

#### The Recipient shall:

- Complete and submit the project performance metrics from the *Initial Project Benefits* Questionnaire, developed in the Evaluation of Project Benefits task, to the CAM.
- Present the draft project performance metrics at the first TAC meeting to solicit input and comments from the TAC members.
- Develop and submit a TAC Performance Metrics Summary that summarizes comments received from the TAC members on the proposed project performance metrics. The TAC Performance Metrics Summary will identify:

- o TAC comments the Recipient proposes to incorporate into the *Initial Project Benefits Questionnaire*, developed in the Evaluation of Project Benefits task.
- TAC comments the Recipient does not propose to incorporate with and explanation why.
- Develop and submit a *Project Performance Metrics Results* document describing the extent to which the Recipient met each of the performance metrics in the *Final Project Benefits Questionnaire*, developed in the Evaluation of Project Benefits task.
- Discuss the Project Performance Metrics Results at the Final Meeting.

#### Products:

- TAC Performance Metrics Summary
- Project Performance Metrics Results

#### IV. TECHNICAL TASKS

Products that require a draft version are indicated by marking "(draft and final)" after the product name in the "Products" section of the task/subtask. If "(draft and final)" does not appear after the product name, only a final version of the product is required. **Subtask 1.1 (Products)** describes the procedure for submitting products to the CAM.

#### **TASK 2: GRAPHITE ANODE DEVELOPMENT**

The goal of this task is to set up a design-of experiments (DOE) to demonstrate high performance graphite anode using LiGas Electrolytes. This initial DOE will be focused on first cycle coulombic efficiency and cycle life of the graphite anode. Once the most promising additive formulations are established, a second DOE will be completed to optimize the full electrolyte composition for first cycle coulombic efficiency, cycle life, C-Rate, temperature performance, and pressure. These experiments will be conducted in coin-cell format while full cell testing will be conducted in Task 3. Once the experiments are completed a report of the results and lessons learned will be documented in a Verification Report of Graphite Anode.

#### The Recipient shall:

- Conduct a first screening of electrolyte additives to optimize first cycle coulombic efficiency of graphite in half-cells configuration using LiGas Electrolytes.
- Conduct a second screening of additive composition (ex., concentration) in LiGas electrolytes to optimize for C-Rate, temperature, life performance on graphite in half-cell configuration using LiGas Electrolytes.
- Create a Verification Report of Graphite Anode that includes but is not limited to:
  - o A high-level summary of the DOE for demonstrating the anode.
  - o A summary of results from the first screening of electrolyte additives.
  - A summary of results from the second screening of additive composition in LiGas electrolytes.
  - An overview of lessons learned and how the results will impact the rest of the project.

#### **Products:**

• Verification Report of Graphite Anode

#### TASK 3: HIGH-NICKEL CATHODE DEVELOPMENT

The goal of this task is to ensure compatibility of the LiGas Electrolyte developed in Task 2 with a High-Nickel Cathode. Using the most promising electrolyte formulations from Task 2, the electrodes will be tested in coin cell half cells for coulombic efficiency, C-Rates, temperature performance, and cycle life at various max voltage limits to maximize capacity and cell energy. Thick cathodes will be sourced and evaluated for performance. Once the experiments are completed a report of the results and lessons learned will be documented in a *Verification Report of High-Nickel Cathode*.

#### The Recipient shall:

- Test screened electrolyte formulations from Task 2 on High-Nickel Cathodes for C-rate, temperature, and life performance. Testing will be done in half-cell configuration using LiGas Electrolytes. High voltage stability will be determined up to 4.5 V.
- Create a Verification Report of High-Nickel Cathode that includes but is not limited to:
  - o A high-level summary of the process for demonstrating the anode.
  - A summary of results from the chosen electrolyte formulations on High-Nickel Cathodes
  - An overview of lessons learned and how the results will impact the rest of the project.

#### **Products:**

Verification Report of High-Nickel Cathode

#### TASK 4: FULL FORM-FACTOR 18650 CELL DEVELOPMENT

The goal of this task is to demonstrate the LiGas Electrolyte inside a function 18650 cell test the full-cell chemistry behaves as expected. The cell being demonstrated will use the learning from Task 2 and Task 3 to assemble the cells and conduct testing to determine c-rate, temperature, cycle life performance, fast-charge metrics, and wettability. Once the experiments are completed a report of the results and lessons learned will be documented in a *Verification Report of 18650 Cell Development*. Prior to conducting the assembly and testing of the 18650 cells there will be a CPR meeting to discuss the current progress and status of the project.

#### The Recipient shall:

- Assemble 18650 Cells using LiGas Electrolytes using graphite anode and high-nickel cathode.
- Conduct testing to determine c-rate, temperature, and cycle life performance as well as fast-charge metrics.
- Conduct wettability studies to determine time to full wetting of the 18650 cell.
- Create a Verification Report 18650 Cell Development that includes but is not limited to:
  - o A high-level summary of the process for demonstrating the 18650 cell.
  - A summary of results from assembling and testing the 18650 cell.
  - An overview of lessons learned and how the results will impact the rest of the project.
- Prepare a CPR Report in accordance with subtask 1.3 (CPR Meetings).
- Participate in a CPR meeting.

#### **Products:**

- Verification Report of 18650 Cell Development
- CPR Report

#### **TASK 5: SAFETY TESTING**

The goal of this task is to demonstrate the high level of safety with Li-ion cells using LiGas Electrolytes. The safety testing will closely follow UL1642 guidelines. Each test will have cell data recorded such as voltage, temperature. In addition, a small module with at least 5 cells will be tested via over charge

or thermal ramp to demonstrate no cell-to-cell thermal propagation. To conduct the tests cells will be built based off the learnings from previous tasks. Once the experiments are completed a report of the results and lessons learned will be documented in a Verification Report of Safety Testing.

### The Recipient shall:

- · Conduct safety testing on thermal ramp, crush, over charge, external short circuit, and spark ignition.
- Conduct a testing on a small module with at least 5 Li-ion cells using LiGas Electrolytes via over charge or thermal ramp to demonstrate no cell-to-cell thermal propagation.
- Create a Verification Report of Safety Testing that includes but is not limited to:
  - A high-level summary of the process for safety testing.
  - A summary of results from safety testing.
  - o An overview of lessons learned and how the results will impact the rest of the project.

#### **Products:**

Verification Report of Safety Testing

#### TASK 6: RECYCLING DECOMMISSION DEMONSTRATION

The goal of this task is to demonstrate the recycling process for Li-ion cells using LiGas Electrolytes. The method will leverage a venting mechanism of a small pack of Li-ion cells assembled in Task 3 cells, which will then allow for complete disassembly of the pack in ambient atmosphere and separation of cathode materials. Testing will be done to evaluate the mass of vented gases that can be captured and while completely disassembling the cells. The tests will be performed by a destructive test followed by a disassembly in an atmospheric environment. Once the experiments are completed a report of the results and lessons learned will be documented in a Verification Report of Recycling Decommission Demonstration.

### The Recipient shall:

- Construct a module of at least five cells, and equip the cells for testing.
- Perform the test to vent all solvents from cells, collect the solvents in a reclamation cylinder.
- Perform test for disassembly of the module and evaluate recovery of cathode material.
- Create a Verification Report of Recycling Decommission Demonstration that includes but is not limited to:
  - A high-level summary of the process for testing recycling decommissioning of the module.
  - A summary of results from testing recycling decommissioning of the module.
  - o An overview of lessons learned and how the results will impact the rest of the project.

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#### **Products:**

Verification Report of Recycling Decommission Demonstration

#### TASK 7: EVALUATION OF PROJECT BENEFITS

The goal of this task is to report the benefits resulting from this project.

#### The Recipient shall:

- Complete the *Initial Project Benefits Questionnaire*. The *Initial Project Benefits* Questionnaire shall be initially completed by the Recipient with 'Kick-off' selected for the 'Relevant data collection period' and submitted to the CAM for review and approval.
- Complete the Annual Survey by December 15 of each year. The Annual Survey includes but is not limited to the following information:
  - Technology commercialization progress
  - New media and publications
  - Company growth
  - Follow-on funding and awards received
- Complete the *Final Project Benefits Questionnaire*. The *Final Project Benefits Questionnaire* shall be completed by the Recipient with 'Final' selected for the 'Relevant data collection period' and submitted to the CAM for review and approval.
- Respond to CAM questions regarding the questionnaire drafts.
- · Recipient Shall:
- Complete and update the project profile on the CEC's public online project and recipient directory at <a href="https://www.energizeinnovation.fund">www.energizeinnovation.fund</a>, and provide <a href="https://www.energizeinnovation">Documentation of Project Profile</a> on <a href="https://www.energizeinnovation">Energizeinnovation</a>, including the profile link.
- If the Prime Recipient is an Innovation Partner on the project, complete and update the
  organizational profile on the CEC's public online project and recipient directory at
  www.energizeinnovation.fund, and provide Documentation of Organization Profile on
  EnergizeInnovation.fund, including the profile link.

#### **Products:**

- Initial Project Benefits Questionnaire
- Annual Surveys
- Final Project Benefits Questionnaire
- Documentation of Project Profile on EnergizeInnovation.fund
- Documentation of Organization Profile on EnergizeInnovation.fund

#### TASK 8: TECHNOLOGY/KNOWLEDGE TRANSFER ACTIVITIES

The goal of this task is to conduct activities that will accelerate the commercial adoption of the technology being supported under this agreement. Eligible activities include, but are not limited to, the following:

- Scale-up analysis including manufacturing analysis, independent design verification, and process improvement efforts.
- Technology verification testing, or application to a test bed program located in California.
- Legal services or licensing to secure necessary intellectual property to further develop the technology

- Market research, business plan development, and cost-performance modeling.
- Entry into an incubator or accelerator program located in California.

#### The Recipient Shall:

- Develop and submit a *Technology Transfer Plan (Draft/Final)* that identifies the proposed activities the recipient will conduct to accelerate the successful commercial adoption of the technology.
- Present the *Draft Technology Transfer Plan* to the TAC for feedback and comments.
- Develop and submit a Summary of TAC Comments that summarizes comments received from the TAC members on the Draft Technology Transfer Plan. This document will identify:
  - TAC comments the recipient proposes to incorporate into the *Final Technology Transfer Plan*.
  - TAC comments the recipient does not propose to incorporate with and explanation why.
- Submit the Final Technology Transfer Plan to the CAM for approval.
- Implement activities identified in Final Technology Transfer Plan.
- Develop and submit a *Technology Transfer Summary Report (Draft/Final)* that includes high level summaries of the activities, results, and lessons learned of tasks performed relating to implementing the *Final Technology Transfer Plan*. This report should not include any proprietary information.
- When directed by the CAM, develop presentation materials for an CEC- sponsored conference/workshop(s) on the project.
- When directed by the CAM, participate in annual EPIC symposium(s) sponsored by the CEC.
- Provide at least (6) six High Quality Digital Photographs (minimum resolution of 1300x500 pixels in landscape ratio) of pre and post technology installation at the project sites or related project photographs.

#### **Products:**

- Technology Transfer Plan (Draft/Final)
- Summary of TAC Comments
- Technology Transfer Summary Report (Draft/Final)
- High Quality Digital Photographs

#### V. PROJECT SCHEDULE

Please see the attached Excel spreadsheet.

**RESOLUTION NO: 21-0317-5e** 

#### STATE OF CALIFORNIA

## STATE ENERGY RESOURCES CONSERVATION AND DEVELOPMENT COMMISSION

RESOLUTION - RE: SOUTH 8 TECHNOLOGIES, INC.

**RESOLVED,** that the State Energy Resources Conservation and Development Commission (CEC) adopts the staff CEQA findings contained in the Agreement or Amendment Request Form (as applicable); and

**RESOLVED**, that the CEC approves Agreement EPC-20-016 with South 8 Technologies, Inc. for a \$1,010,227 grant to fund the development and testing of liquefied gas electrolytes for use in lithium-ion cells. Development will focus on utilizing a graphite anode, high-nickel cathode, and demonstration of high cell safety and recyclability with a focus on their use in energy storage system or electric vehicle applications; and

**FURTHER BE IT RESOLVED**, that the Executive Director or his/her designee shall execute the same on behalf of the CEC.

### **CERTIFICATION**

The undersigned Secretariat to the CEC does hereby certify that the foregoing is a full, true, and correct copy of a Resolution duly and regularly adopted at a meeting of the CEC held on March 17, 2021.

AYE: NAY: ABSENT:		
ABSTAIN:		
	Patricia Carlos Secretariat	